

**COORDINATE MEASURING MACHINE**

MITUTOYO F905 3-D CMM  
TRAVEL X=36.8" Y=22.2" Z=19.8" with Renishaw 3-D Probe  
AND SPC (STATISTICAL PROGRESS CONTROL) SOFTWARE

**MISC & SUPPORT EQUIPMENT**

AUTODESK INVENTOR 11 / AUTOCAD / MECHANICAL DESKTOP  
MASTERCAM X  
GAGETRAK 4 CALIBRATION SOFTWARE

ENGINE LATHES - 30" SWING x 80" CENTER

BRIDGEPORT MILLS - 11" x 58" TAB  
WITH POWER FEEDS AND DIGITAL READOUTS

HORIZONTAL MILLS - MAX: 15" x 54" TRAVEL / 18" x 98" TABLE

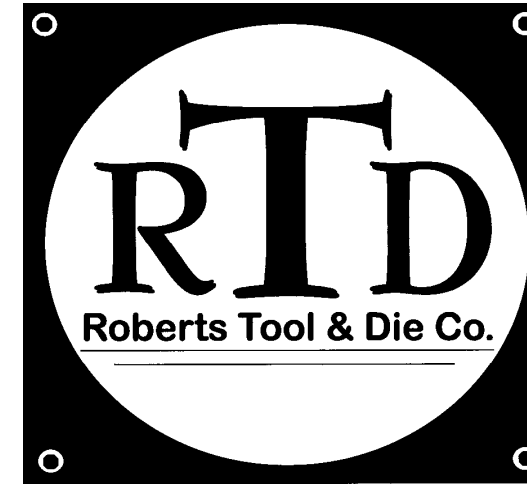
VERTICAL MILLS - MAX: 14" x 30" TRAVEL / 12" x 52" TABLE

ARTER GRINDER - 32" DIA. MAX

SURFACE GRINDER - 13.75" x 39" TABLE

HEAT TREAT EQUIPMENT - 7" x 11" x 18" CAPACITY

FORK LIFT & MATERIAL HANDLING - 12,000 LB CAPACITY MAX



**401 INDUSTRIAL ROAD  
CHILLICOTHE MO 64601  
660-646-5950 Voice  
660-646-4520 Fax  
www.r-t-d.com Web**

***Mission Statement***

*Roberts Tool & Die Company is dedicated to being a customer responsive, full service tool and die company providing a high level of quality and service in a friendly professional manner.*

*The primary goal of Roberts Tool & Die Company is continued, profitable growth through a marketing strategy based upon meeting customer requirements in a timely, mutually satisfactory fashion.*

*Roberts Tool & Die Company is further dedicated to providing a safe, challenging, progressive and financially satisfying opportunity for all its' stakeholders: employees, customers, suppliers and the community it serves.*

## Company History

Roberts Tool & Die Company was initially founded in 1984 to design, build and maintain tools and dies for local manufacturers. In 1987 Roberts Tool & Die Company established a CNC lathe and machining division which were then followed by wire EDM operations. Roberts Tool & Die Company's growth and expansion continued in 1990 to a second plant, Graves Street, where metal stamping and manufacture provided products to regional and national customers in the automotive, transportation, farm implement, appliance, and home and commercial construction industries. Today, Roberts Tool & Die Company has three divisions complimenting each other, Tool & Die, CNC Machining and Stampings. The company's primary goal is to continue to grow and prosper within the industry, where quality and satisfaction requirements are mutually beneficial to both entities meeting strict customer specifications and tolerances by measuring itself through a comprehensive Quality Assurance program.

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## QUALITY POLICY

The management of Roberts Tool & Die Co. is committed to quality and continuing improvement of quality strategies which will be recognizable as a superior tool & die, CNC machining and metal stamping manufacturer.

Individual integrity, team management and total commitment to follow the guidelines of Company policy are the means by which we will achieve the highest standards for our customers. As part of our goals, Roberts Tool & Die Co. is pledged to:

- Complying with and maintaining Roberts Tool & Die Co. quality standards;
- Reaching sales and profit goals commensurate with the continuing improvement of product and service quality;
- Identifying and correcting root causes of quality systems and nonconformances
- Offering service and product of the highest caliber and commitment to solving customer problems or requests quickly, objectively and with complete integrity through follow-up verification with our customers;
- Ensuring quality training so that there is recognition that our work must meet the requirements of our mission and thus the quality of our policy.

It is part of each person's responsibility to assure that the company commitment to quality is understood, implemented and maintained.

**ISO 9001:2000 Certified**

## EDM

AGIE AGIECUT CLASSIC V2 WIRE EDM AUTO THREAD 4-AXIS  
WORK CAPABILITIES 9.8" x 13.75" x 10.0"

MITSUBISHI DWC 90H WIRE EDM  
WORK CAPABILITIES 9.8" x 11.8" x 7.1"

MITSUBISHI DWC 90H1 WIRE EDM AUTO THREAD 4-AXIS  
WORK CAPABILITIES 9.8" x 11.8" x 6.25"

## CNC LATHES

MORI SEIKI SL-3A C.N.C. LATHE  
MAX. WORK PIECE DIA. 7.87" x 21.6" LONG

MORI SEIKI SL-4 C.N.C. LATHE  
MAX. WORK PIECE DIA. 13.8" x 23.6" LONG

SUPERMAX YCM-TC-2 C.N.C. LATHE W / HYDROBAR BAR FEEDER  
MAX. WORK PIECE DIA. 9.8" x 18.7" LONG

## CNC MILLS

HURCO VMX42 CNC MACHINING CENTER  
MAX. TRAVEL X=42" Y=24" Z=24"

HURCO VM1 CNC MACHINING CENTER  
MAX. TRAVEL X=26" Y=14" Z=18"

HAAS VF-4 CNC MACHINING CENTER  
MAX. TRAVEL X=50" Y=20" Z=20"

HAAS VF-3SS CNC MACHINING CENTER  
MAX. TRAVEL X=40" Y=20" Z=25"

MORI SEIKI MV 45/40 CNC MACHINING CENTER  
MAX. TRAVEL X=30" Y=18" Z=19"

MORI SEIKI MV 35/40 CNC MACHINING CENTER  
MAX. TRAVEL X=30" Y=13.5" Z=13"

## PRESSES

19 EACH RANGING FROM 10 TON to 550 TON